

Date: Tuesday, 11/13/2007 1:33:19 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE		
Job Number	: 35684					
Estimate Number	: 10587					
P.O. Number	: N/A		Part Number	: D22321		
This Issue	: 11/13/2007	S.O. No. : N/A	Drawing Number	: D2232 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: C		
Previous Run	: 31608		Material	: N/A		
Written By			Due Date	: 11/29/2007 Qty: 50 Um: Each		
Checked & Approved By						
Comment	: Est.B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-11-21 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet 1.581
	Comment: Qty.: 0.0255 sf(s)/Unit Total : 1.2758 sf(s) 304/316 .125 Sheet	104934 1B 07-11-16
2.0	WATER JET	FLOW WATER JET
	Comment: FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: C 1B 07-11-16 Prog Rev: C	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 1B 07-11-16
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Part 0.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/11/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BASKET HINGE

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(52)

Comment: FINAL INSPECTION/W/O RELEASE

11/13/20

Job Completion



4 8/11/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	35680
Description: Basket Hinge	Part Number:	D2232-1
Inspection Dwg: D2232 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

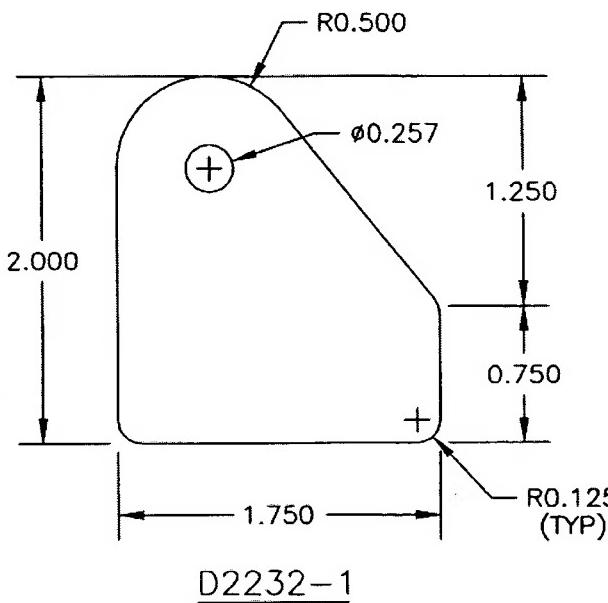
X First Article Prototype

Measured by:	B	Audited by:	C	Prototype Approval:	N/A
Date:	01-11-16	Date:	01/11/16	Date:	N/A

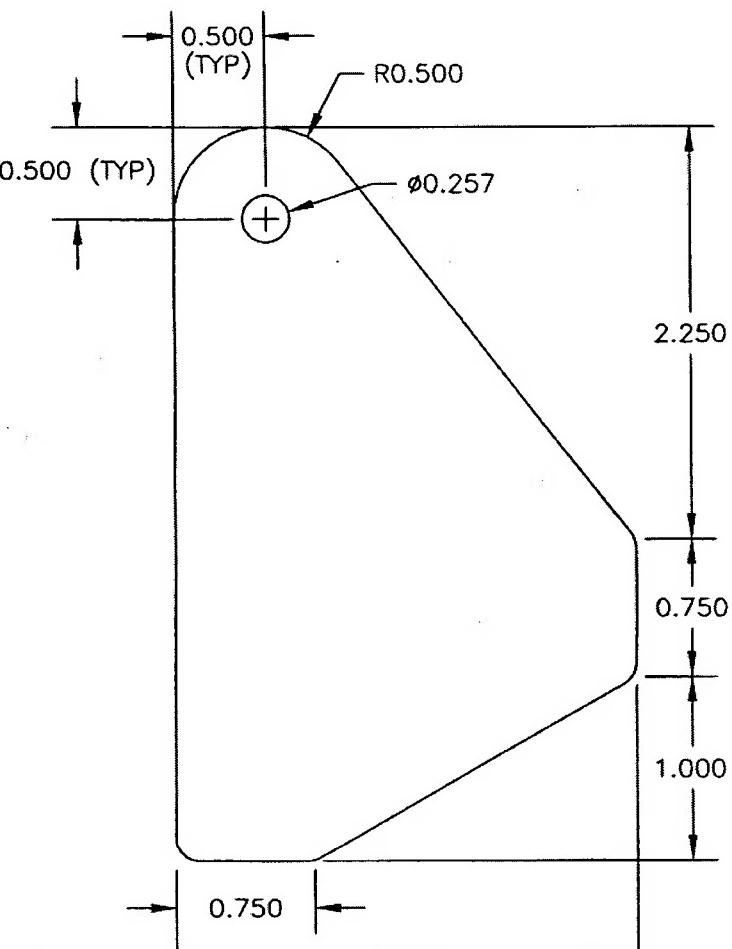
Rev	Date	Change	Revised by	Approved
A	07.05.10	New Issue	KJ/JLM <i>✓</i>	<i>PZ</i>

DART**RELEASED**
43.05.05
KE

DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED	APPROVED	DRAWING NO.
100	JH	D2232
DATE		SHEET 1 OF 2
98.04.28		SCALE
A	94.05.12	1:1
B	96.01.02	REV. C
C	98.04.28	0.125 THICK WAS 0.063



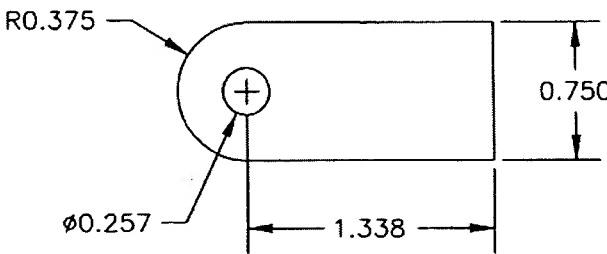
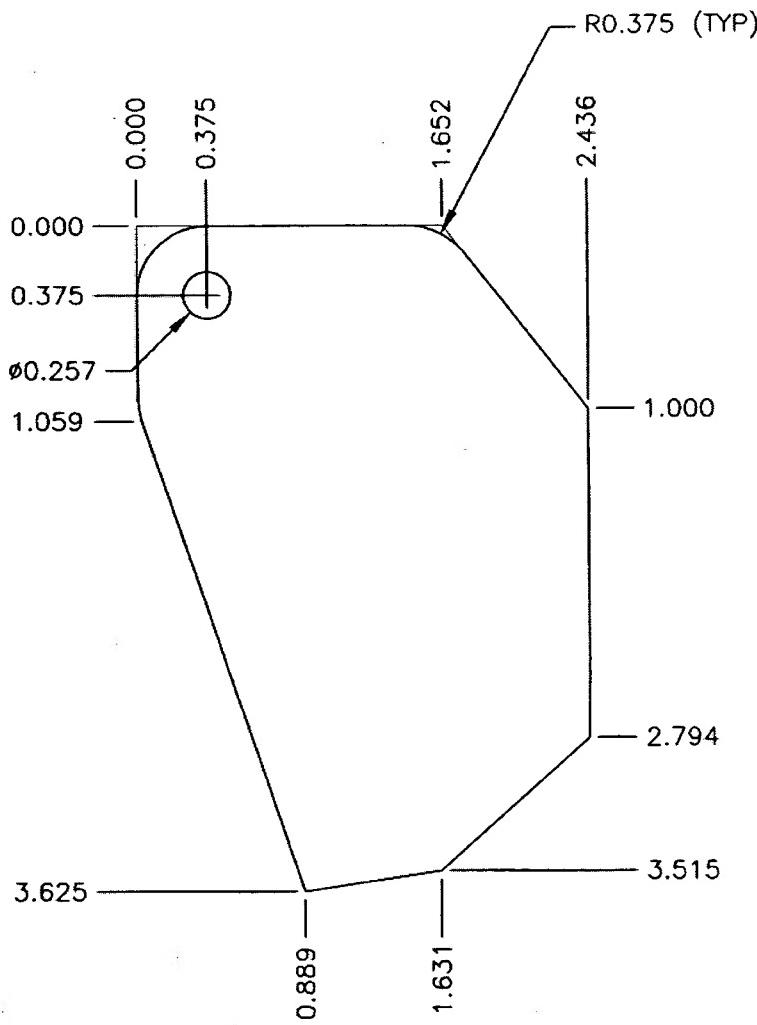
MATERIAL: AISI 304/316 SS 0.125 THICK



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WITHOUT NOTICE
WORK ORDER
NO 35680

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2232
DATE 98.04.28		TITLE BASKET HINGE

RELEASED
49.05.05 KED2232-7D2232-5

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